eX715FB Tech-Note

Where tough legislation requires that handling, preparation, processing and packaging of food is done to be extremely hygienic, the outstanding eX715FB 15" Food and Beverage HMI is the **best choice for manufacturer and final consumer.**

No other company offers such specialized solutions to the everyday problems faced in the Food and Beverage industry and in **particular the meat processing sector**.

- Extensive Guarantee despite no Protective Casing
- Ease of Cleaning
- Real World IP69 Rating
- Glass Strength with Polyester Coating
- High Pressure 80°C Water Resistant
- Perfect Stainless Steel Bezel Design
- Acid Chemical Resistant
- Food Compliant Gasket
- Front panel and gasket guidelines:
  DIN EN1672-2
  EHEDG / FDA 21 CFR 177.2006

Highlights

The food & beverage and pharmaceutical sectors are very different environments from the industrial world. Although the set up of the production facilities might seem similar, **there are a series of legislative requirements and guidelines that are dramatically more onerous**.

EXOR has adapted its highly successful eX715 to meet these challenges. EXOR alters the HMI devices in many areas to comply with the CEI EN 60529 guidelines with an **incredible level of attention to eliminating the accumulation of food, grease, and product powder particles**.

The rugged stainless-steel fronts are **highly polished to allow particles to flow away** from the surface. The frame has the optimal **angle of contact to the machine surface** to both enable cleaning liquids to wash away and also **not to allow bacteria or microbes to remain**.
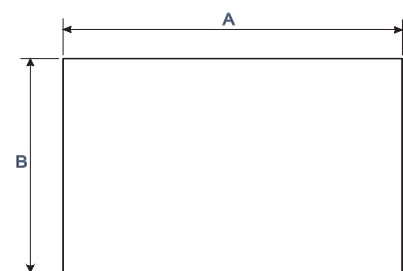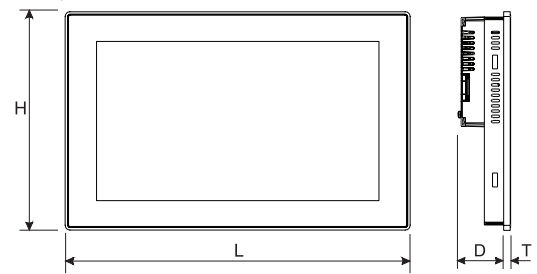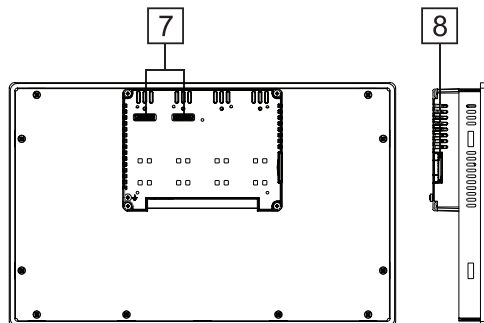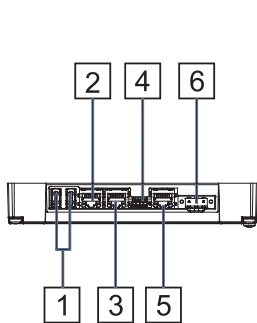
All these measures and more mean that EXOR can offer this product at a high protection **front panel rating of IP69**: resistance to frequent washing with water at high pressure and high temperature. Resistance to highly aggressive cleaning substances is a plus.

No longer will you need to contain the HMI devices within a costly cabinet as is so often seen. Industry sectors that might require this series are the **food, pharmaceutical and chemical industries or anywhere, where the highest level of attention to hygiene is a requirement for reputational risk**.

Technical Data

System Resources	
Display - Colors	15,6" TFT LED - 16M
Resolution	1366x768, HD
Brightness	400 Cd/m² typ.
Dimming	to 0%
Touchscreen	True Glass Projected Capacitive, Multitouch
CPU	ARM Cortex-A9 quad core 800 MHz
Operating System	Linux RT
Flash	8 GB
RAM	2 GB
Real Time Clock, RTC Back-up, Buzzer	Yes
Interface	
Ethernet port	3 (port 0 - 10/100/1000, port 1 - 10/100, port 2 - 10/100)
USB port	2 (Host V2.0, max. 500 mA)
Serial port	1 (RS-232, RS-485, RS-422, software configurable) Max 3 serial ports using plug-in modules.
SD card	Yes
Expansion	2 slot for plug in modules
Ratings	
Power supply	24 Vdc (10 to 32 Vdc)
Current Consumption	1.2 A at 24 Vdc (max.)
Input Protection	Electronic
Battery	Rechargeable Lithium battery, not user-replaceable
Environment Conditions	
Operating Temp	-20° to +60 °C (vertical installation)
Storage Temp	-30°C to +80°C
Operating / Storage Humidity	5-85% RH, non condensing
Protection Class	IP69 (front), IP20 (rear)
Dimensions and Weights	
Faceplate LxH	450x295mm
Cutout AxB	411x256 mm (16.18x10")
Depth D+T	56+8 mm (2.20+0.33")
Weight	5.2 Kg
Approvals	
CE	Emission EN 61000-6-4, Immunity EN 61000-6-2 for installation in industrial environments
UL	cULus: UL61010-1 / UL61010-2-201
RCM	Yes

1 USB ports 1 and 2
2 Ethernet port 2 (10/100 Mb)
3 Ethernet port 1 (10/100 Mb)
4 Serial port
5 Ethernet port 0 (10/100/1000 Mb)
6 Power supply
7 2 Expansion slots for plugin modules
8 SD Card slot

Cut-out

Ordering Information

Model	Part Number	Description
eX715FB	+EX715U4F1	15" widescreen TFT color projected capacitive touchscreen. Stainless steel bezel. Ethernet and USB interfaces. JMobile runtime. Blue front panel